



Risk Assessment Title:  Essue 21/12/2021 Review Date:  UK. Government / Marmon instruction.  Revision Number: 10  Mark Wynne, Mark Jones, Rachel Lane, Rebecca Noble, Paul Reeves, Chris O'Sullivan, Vince Llewellyn, Jordan Farmer, Dave Barnes & Months of Poxall  https://www.ecdc.europa.eu/sites/default/files/documents/RRA-sixth-update-Outbreak-of-novel-coronavirus-disease-2019-COVID-19.pdf  https://www.cdc.gov/coronavirus/2019-ncov/travelers/index.html  https://www.gov.uk/government/publications/guidance-on-shielding-and-protecting-extremely-vulnerable-persons-from-covid-19  https://www.gov.uk/guidance/national-lockdown-stay-at-home  Government Info\COVID Factories (15 October 2020).pdf  Government Info\COVID Thorough Examination.pdf  Description of Work:  What are the Hazards?  Who might be harmed and how?  What are you already doing? (Control Hierarchy Risk Rating Neasures)  What are the Hazards?  Who might be harmed and how?  What are you already doing? (Control Measures)  Hierarchy Risk Rating Neature Neature Recessary?  What further action is necessary?  Action by who?  Target Date Revex Development Info\Covid Date Date Date Date Date Date Date Date								FRODU	0.10
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	Description	n of Work:	All on-site activit	ies.					
					Hierarchy			Action by who?	Target Date

What are the	Who might be	What are you already doing? (Control	Hierarchy	R	isk Ra	ting	What further action is	Action by who?	Target Date
Hazards?	harmed <u>and</u> how?	Measures)				RR	necessary?		
Transfer of	Workers,	Antibacterial wipes placed at	1/2/3/	1	3	3	1. Ensure stocks are	1. Paul Reeves /	1. Ongoing
virus  (human – human transmission / object - human transmission)	delivery / collection drivers, contractors, visitors and other persons in	site entrances and strategic locations (e.g. Inspection department, Production office, Warehouse, all FLT's, works vehicles etc.) throughout the site.  2. Alcohol Hand Sanitiser, with an alcohol content of between 60	4				well maintained.  2. Ensure stocks are well maintained.	departmental manager / supervisor.  2. Paul Reeves / departmental	<ul><li>2. Ongoing</li><li>3. Ongoing</li><li>4. Ongoing</li><li>4b. 23/7/21</li></ul>

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the vicinity of	and 80%, placed at site entrances	3. HR to maintain a	manager /	4e. Ongoing.
the workplace.	and strategic locations (e.g.	secure file of	supervisor.	4f. Ongoing.
	Inspection department, Press	completed forms.	3. Rebecca Noble	TI. Oligollig.
	shop, office kitchen, Tool Room,	4. Inform as many site	3. Nebecca Nobie	4g. Complete
	Warehouse, works vehicles and	visitors as possible	4. All personnel	
	works canteen) throughout the	prior to attending site	(the person who	4h. Complete
	site.	so that disruption /	is managing the	4i. Ongoing
	3. 'Facility Access Agreement &	refusal are kept to a	site visit).	5858
	Attestation' form in use to capture	minimum.		6. Ongoing
		minimum.	4b. Rebecca	7.0
	travel from restricted countries ,	4a. Monitor & review.	Noble / relevant	7. Ongoing
	people who have symptoms		Foreman /	8. Ongoing.
	indicative of coronavirus (COVID-19) and visitors to site.	4b. Staggered breaks	Supervisors.	
	19) and visitors to site.	ROTA to be created.	4e. Paul Reeves /	9. Ongoing
	4. Social distancing implemented	4c. Monitor & review.	Maintenance.	10. Ongoing
	for everyone from all countries -			10.0.180.18
	'Facility Access Agreement &	4d. Monitor & review	4f. Paul Reeves	11. Complete /
	Attestation' form to be used –	4e. Monitor & Review	4g. Jordan	Ongoing
	where required a safe distance is	Stocks.	Farmer / Vince	12 Ongoing
	to be maintained between	Stocks.	Llewellyn	12. Ongoing
	employees and potential risk (SEE	4f. Monitor & Review	Liewellyll	13. Ongoing
	SOP 57).	Stocks.	4h. Maintenance	
	4. 5			
	4a. Pass off station created	4g. Give Way system	4i. Maintenance.	
	outside the Inspection	signage is now	6. Paul Reeves /	
	department to minimise the	displayed.	departmental	
	movement of employees.	4h. No further action	manager /	
	4b. Break times staggered to	required	supervisor.	
	minimise number of people in the	. 54511 66	33,50,713011	
	same area. (ROTA required for	4i. Monitor & Review	7. Paul Reeves	
	break times)	markings.	O. Davil Dagues	
			8. Paul Reeves	
			I	

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		PRODUCTS
4c. 12 of 16 canteen seats	5. Monitor & review.	9. Departmental
removed from use.	C Francisco et a elea e una	manager /
Ad Office staff so monitioned	6. Ensure stocks are	supervisor
4d. Office staff re-positioned.	well maintained.	10 Paul Paguas /
4e. 2m spacers added to factory	7. Ensure stocks are	10. Paul Reeves /
flooring (including shop floor	well maintained.	Maintenance
clocking in/out stations).		11. Paul Reeves /
	8. Ensure sufficient	departmental
4f. Hi-Vis vests worn by all	stock is maintained.	manager /
employees.	9. Face masks to be	supervisor.
4g. Give-way system introduced	located in the surgery.	
outside production office and	l comment and company	12. HR /
works canteen.	9. Ensure stocks are	Departmental
	well maintained.	Heads
4h. Office toilets restricted to one	10. Monitor & review.	13. All Staff
person at a time.	10. Monitor & review.	
4i. Floor marking used in shop	11. All relevant areas	
floor toilets.	to be issued with	
noor conces.	cleaning facilities.	
5. Desks, Machines, shared PC's,	12. Monitor & Review	
equipment – including	12. Monitor & Review	
photocopiers, touch screens are	13. Ensure doors &	
to be cleaned down at the start	windows are kept	
and end of each use.	open where practical.	
6. Tissues placed at strategic		
locations throughout the site.		
locations tilloughout the site.		
7. Non-sharing of Gemba board		
pens implemented.		





					PROL	JUCIS
	8. Face masks added to surgery					
	nventory for the protection of 1st					
	aiders / causalities.					
	9. Face masks / coverings are to					
	be worn in all buildings at all					
	times. If employees can prove					
	that they have received all of their					
	vaccinations (including the					
	booster) if 12 weeks has elapsed					
	since their second vaccine, they					
	can be exempt from the					
	mandatory wearing of a face					
	covering, however, they must still					
	wear a face covering where social					
	distancing cannot be maintained.					
	Visitors / Contractors still must					
	wear face masks when onsite at all					
t	times regardless of their COVID-19					
	vaccination status.					
	10. Social distancing screens / side					
t	to side and back to back working					
	mplemented where 2m distances					
	are difficult to maintain.					
	11. Shop floor touch surfaces (i.e.					
	machine control panels,					
	emergency stop buttons, clocking					
	stations, gauges etc.) are to be					
	cleaned with antibacterial wipes /					
	spray at the start of each shift,					
	when an operator moves onto					
		I	1	1	1	

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		another machine and at the end of							
		the shift.  12. Internal track and trace system implemented.  13. Where practical, all doors, windows, and louvres should be open to aid ventilation.							
Hazardous substances	Workers, delivery / collection drivers, contractors, visitors and other persons in the vicinity of the workplace.	COSHH data stored for all products used in control of COVID-19	1/2/3/	1	2	2	Maintain COSHH files with current MSDS (material safety data sheet) information.	External Resource (Temple)	Ongoing.
Potential emergency situations e.g. fire, explosions	Workers, delivery / collection drivers, contractors, visitors and other persons in the vicinity of the workplace.	Alcohol Hand Sanitiser to be placed away from heat source.	1/2/3/	1	2	2	Monitor & review.		
Human Factors	Workers.	1. Temperature screening (non-contact thermal thermometer for site Visitors / Contractors (SOP 62).	1/2/3/	1	2	2	<ol> <li>SOP 62 to be updated.</li> <li>Monitor &amp; review.</li> </ol>	1. Rachel Lane / Rebecca Noble / Chris O'Sullivan /	1. 23/07/2021 2. Complete

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			PRO	DUCIS
2. World Health Organisation		3. Monitor & review.	Paul Reeves ,	/
Handwashing techniques displayed in all toilets (shop floor		4. Monitor & review.	Maintenance	
& offices).		5. No further action		
3. All employees are encouraged				
to give feedback on the adequacy				
and / or suitability of safety				
arrangements without fear of				
recrimination.				
4. All employees are instructed to				
remove themselves from				
situations / work activities which				
do not give sufficient protection to				
themselves or their colleagues.				
5. Management allowing				
employees to leave work to go				
and get there NHS COVID-19				
vaccination. There is no				
discouragement from the				
management team.				

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## Likelihood (L) x Severity (S) = Risk Rating (RR)

			SEVERITY (S)		
(L X S = RR)		Slightly harmful (1)	Harmful (2)	Extremely Harmful (3)	
	Highly Unlikely (1)	1 (Low)	2 (Low)	3 (Medium)	
LIKELIHOOD (L)	Possible (2)	2 (Low)	4 (Medium)	6 (High)	
LIKELIH	Probable (3)	3 (Medium)	6 (High)	9 (High)	

1-2	Risk Tolerable - No further action required – work may proceed
3-4	Consider further controls where possible.
5-9	Risk intolerable – additional control measures required before work continues.

## **Hierarchy of Control**

Once the need for control measures has been identified, apply the following principles of prevention in designing these measures:

- 1. **Eliminate** the hazard
- 2. **Substitute** with less hazardous processes, operations, material or equipment
- 3. **Engineering** Controls and re-organization of work
- 4. **Administrative** controls including training and use of adequate PPE.

This is intended as a hierarchy since the effectiveness reduces as you work down the list as well as the ease with which control measures are implemented and maintained. Additional principles to apply in defining control measures:

- Adapt the work to the individual (design of workplace) taking account of individual mental and physical capabilities;
- Take advantage of technical progress to improve controls, e.g. To achieve further automation
- Develop a set of controls that covers technology, organisation of work, working conditions, psychosocial factors and the influence of factors relating to the working environment.
- Give collective protective measures priority over individual protective measures, e.g. restricted access areas such as switch rooms, high noise areas.
- Consider the need to introduce planned maintenance, such as regular extraction system maintenance, servicing of guards and interlocks or lubrication.
- Establish a positive safety culture so that avoidance, prevention and reduction of risks are accepted as the organisation's approach to all its activities.
- Consider the need for emergency arrangements such as alarm systems and back-up controls;
- Develop emergency/evacuation plans and provide emergency equipment as well as training.

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